# UDT-CERT MANAGEMENT SYSTEMS CERTIFICATION BODY

ANNEX TO THE CERTIFICATE TO COMPLY WITH THE STANDARD EN ISO 3834-2:2021

No. CSW/0332/2024

Issue I of 18.04.2024

1) **Type of products:**

steam boilers, water boilers, steam pipelines, transmission pipelines to liquids and gases, technological pipelines for liquids and gases, permanent pressure vessels, elements of pressure equipment, welded structures.

2) **Scope of work:**

manufacture, assembly, repair, modernization.

3) **Product standards / specifications:**

| | |
|---|---|
| **PN-EN 12953** | Shell boilers |
| **PN-EN 12952** | Water-tube boilers and auxiliary installations |
| **PN-EN 13445** | Unfired pressure vessels |
| **PN-EN 13480** | Metallic industrial piping |
| **PN-EN 1090-2** | Execution of steel structures and aluminum structures - Part 2: Technical requirements for steel structures |
| **PN-EN 1090-3** | Execution of steel structures and aluminum structures - Part 3: Technical requirements for aluminium structures |
| **PN-EN 14015** | Specification for the design and manufacture of site built, vertical, cylindrical, flat-bottomed, above ground, welded, steel tanks for the storage of liquids at ambient temperature and above |
| **PN-EN 12732** | Gas supply systems – Welding steel pipework |
| **PN-EN 14620** | Specification for the design and manufacture of site built, vertical, cylindrical, flat-bottomed, steel tanks for the storage of refrigerated, liquefied gases with operating temperatures between 0°C and -165°C |
| **PN-S-10050** | Bridge structures - Steel structures - Requirements and tests |



www.udt.gov.pl Urząd Dozoru Technicznego, 02-353 Warszawa, ul. Szczęśliwicka 34 22 57 22 100

4) **Application methods of welding (acc. to PN-EN ISO 4063):**

- 111, 131, 135, 136, 141, 783, 311.

5) **Parent materials (acc. to ISO / TR 15608):**

1.1; 1.2; 1.4; 5.1;5.2; 6.1; 6.4; 7.1; 8.1; 8.2; 10.1; 43; 44, 45

6) **Welding personnel:**

welders have checked qualifications according to the requirements of the standard: PN-EN ISO 9606-1, PN-EN ISO 14732, PN-EN ISO 14555.

7) **Welding coordination personnel:**

Marcin Cybulak is qualified in accordance with the standard PN-EN ISO 14731.

8) **NDT personnel:**

personnel with proven skills in accordance with the requirements of the standard PN-EN ISO 9712, Competences verified by the manufacturer (regarding only VT).

9) **Documents used by manufacturers, other than specified under Clause 2.2 of standard PN-EN ISO 3834-5:**

| | |
|---|---|
| **ISO/TR 17671-2** | Welding - Recommendations for welding of metallic materials -- Part 2: Arc welding of ferritic steels. |
| **PN-EN 1011-2** | Welding - Recommendations for welding of metallic materials - Part 2: Arc welding of ferritic steel. |

10) Regulations regarding the surveillance over the certificate issued are included in the contract no. 96352/CS/2024 of 15.03.2024 on certification for the compliance with the PN-EN ISO 3834-2:2021.

11) The certificate expires if the obligations stipulated in the contract no. 96352/CS/2024 of 15.03.2024 on certification for the compliance with the PN-EN ISO 3834-2:2021 are not satisfied.

Director of Certification and Conformity
Assessment Department

Jacek Niemczyk



www.udt.gov.pl Urząd Dozoru Technicznego, 02-353 Warszawa, ul. Szczęśliwicka 34 22 57 22 100